MANUAL WELDING MACHINES



Application & Features

Suitable for Buttwelding plastic pipes and fittings made of PE,PP and PVDF materials Consists of basic frame. Plainer, heating mirror , basket and optional parts. Removable PTFE coated heating mirror with separate temperature electric plainer. Made of lightweight high strength material, simple structure, small and user-friendly. FHDS B4 models use a gearbox to apply pressure more ergonomically.



| Size Range | FHDS 110 | FHDS 160A2 | FHDS 200A2 | FHDS 160A4 |
|--|----------------------------|---------------------------------------|---|--------------------------------------|
| Pipe Sizes mm | 40, 50, 63, 75, 90, 110 | 50, 63, 75, 90, 110, 125, 140, 160 | 63, 75, 90, 110, 125, 140, 160, 180, 200 | 50, 63, 75, 90, 110 125, 140, 160 |
| Heating Mirror Max Temp | 270 Deg C | 270 Deg C | 270 Deg C | 270 Deg C |
| Temp Deviation Surface [170-250 Deg C] | <=+- 5 Deg C | <=+- 5 Deg C \ | <=+- 5 Deg C | <=+- 5 Deg C |
| Working Voltage | 220 VAC 50 Hz | 220 VAC 50 Hz | 220 VAC 50 Hz | 220 VAC 50 Hz |
| Heating Mirror Power | 0.7 Kw | 1 Kw | 1.5 Kw | 1 Kw |
| Planer Power | 0.7 Kw | 0.7 Kw | 0.7 Kw | 0.7 Kw |
| Total Power | 1.4 Kw | 1.7 Kw \ | 2.2 Kw | 1.7 Kw |
| Weight | 39 Kg | 46 Kg | 60Kg | 46 Kg |
| Packing | 1 Case 0.2 CBM | 2 Case 0.31 CBM | 2 Case 0.44 CBM | 2 Case 0.6 CBM |
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| Size Range | FHDS 200A4 | FHDS 160B4 | FHDS 200B4 |
|--|---|---|--|
| Pipe Sizes mm Heating Mirror Max Temp Temp Deviation Surface [170-250 Deg C] | 63, 75, 90, 110, 125 140, 160, 180, 200 270 Deg C <=+- 5 Deg C | 50, 63, 75, 90, 110, 125, 140, 160 270 Deg C =+- 5 Deg C | 63, 75, 90, 110, 125, 140, 160, 180, 200 270 Deg C <=+- 5 Deg C |
| Working Voltage | 220 VAC 50 Hz | 220 VAC 50 Hz | 220 VAC 50 Hz |
| Heating Mirror Power | 1.5 Kw | 1 Kw | 1.5 Kw |
| Planer Power Total Power | 0.7 Kw 2.2 Kw | 0.7 Kỳy 1.7 Kw | 0.7 Kw 2.2 Kw |
| Weight | 69 Kg | 57 Kg | 71 Kg |
| Packing | 2 Case 0.9 CBM | 2 Case 0.6 CBM | 2 Case 0.9 CBM |